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NEXT ASSY
ADDU

ITEM NO.	QTY.	PART NUMBER
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FLAGSHIP MARINE, INC. BILL OF MATERIALS									
	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: ASSEMBLY, CHILLER, FM48CW				
	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONS ±1/32	DRAWN	SWC	2/4/2011					
	ANG: MACH ± 0°30' BEND ± 2° DECIMALS .XX ± .01 .XXX ± .005	CHECKED	TCM	-					
	HOLE Ø .XX ± .005	ENG APPR.	TCM	-					
	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M	MFG APPR.	TCM	-	PART NO. 20063-001				
		Q.A.	EAS	-					
	MATERIAL	PERP STRAIGHTNESS FLATNESS THREADS: EXTERNAL - CLASS 2A INTERNAL - CLASS 2B MACHINED SURFACES: $\sqrt{63}$ U.O.S	⊥ — ▧	.003/IN .005/IN .005/IN	SIZE B	DWG. NO. FM20063			REV C
USED ON	FINISH -				OLD PART NO. -				
IN	DO NOT SCALE DRAWING				SCALE: 1:4		WGT: 372.37 LBS		SHEET 1 OF 2

FLAGSHIP MARINE, INC.				
REV.	ZONE	DESCRIPTION	DATE	ENG APPROVAL
A	-	RELEASED FOR MANUFACTURING	1/12/2015	-
B	-	MULTIPLE UPDATES	10/3/2017	-
C	-	UPDATED DESCRIPTION FOR 60124	10/19/2017	-

